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* Consult the Engine Service Manual

Sections to be distributed at a later date

NOTE: CNH Company reserves the right to make changes in the specification and design of the machine without prior notice and without incurring any obligation to modify units previously sold.

The description of the models shown in this manual has been made in accordance with the technical specifications known as of the date of design of this document.
Section 1001

SAFETY, GENERAL INFORMATION AND TORQUE SPECIFICATIONS
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WARNING: This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message that follows, as there is a risk of serious injury.
**GENERAL INFORMATION**

**Cleaning**
Clean all metal parts except bearings, in a suitable cleaning solvent or by steam cleaning. Do not use caustic soda for steam cleaning. After cleaning, dry and put oil on all parts. Clean oil passages with compressed air. Clean bearings in a suitable cleaning solvent, dry the bearings completely and put oil on the bearings.

**Inspection**
Check all parts when the parts are disassembled. Replace all parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus cloth. Complete a visual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

**Bearings**
Check bearings for easy action. If bearings have a loose fit or rough action replace the bearing. Clean bearings with a suitable cleaning solvent and permit to air dry. **DO NOT DRY BEARINGS WITH COMPRESSED AIR.**

**Needle bearings**
Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position put petroleum jelly on the inside and outside diameter of the bearings.

**Gears**
Check all gears for wear and damage. Replace gears that have wear or damage.

**Oil seals, O-rings and gaskets**
Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

**Shafts**
Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

**Service parts**
Always install genuine Case service parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Case replacement items. Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

**Lubrication**
Only use the oils and lubricants specified in the Operator’s or Service Manuals. Failures due to the use of non-specified oils and lubricants are not covered by warranty.
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